

## Material - ASTM B 124 CW612N

Standard Specification for Copper and Copper Alloy Rod for Free Machining Purpose Group - Non Ferrous Copper Alloys

Sub Group - ASTM B 124 CW612N Copper and Copper Alloy Rod for Free Machining Purpose Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Rod

| Chemical Composition |      |                 | Heat Treatment                  |             |
|----------------------|------|-----------------|---------------------------------|-------------|
| Aluminium            | Al % | 0.050 max.      |                                 |             |
| Iron                 | Fe % | 0.300 max.      |                                 |             |
| Nickel               | Ni % | 0.300 max.      | As Raw or Solution Heat Treated |             |
| Lead                 | Pb % | 1.600 - 2.500   |                                 | eat Treated |
| Tin                  | Sn % | 0.300 max.      |                                 |             |
| Copper               | Cu % | 59.000 - 60.000 |                                 |             |
| Zinc                 | Zn % | Balance         |                                 |             |
| -                    | -    | -               |                                 |             |
| -                    | -    | -               | Mechanical Properties           |             |
| -                    | -    | -               | Tensile Strength in Mpa         | 360 min.    |
| -                    | -    | -               | Yield Strength in Mpa           | 150 min.    |
|                      | -    | -               | Elongation in %                 | 16 min.     |
|                      | -    | -               | Reduction of Area in %          | -           |
|                      | -    | -               | Hardness in HV                  | 90 min.     |
| -                    | -    | -               | Impac <mark>t in Joule</mark>   | -           |

| Cross Reference Table |          |         |                              |  |
|-----------------------|----------|---------|------------------------------|--|
| Material              | Standard | Country | Grade Belong to the Industry |  |
| EN 12164 CuZn39Pb2    | DIN      | Germany | Rod                          |  |
| M059                  | PN       | Poland  | Rod                          |  |
| Ms58                  | DIN      | Germany | Rod                          |  |
| CZ 120                | BS       | British | Rod                          |  |
| C37700                | UNS      | USA     | Rod                          |  |
| CuZn40                | AFNOR NF | France  | Rod                          |  |
| CW509L                | AFNOR NF | France  | Rod                          |  |

## Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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